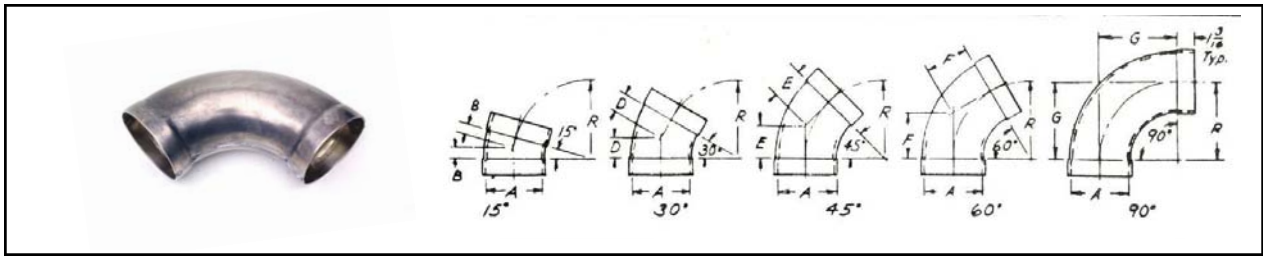


Long Radius Belled Bends



DESCRIPTION, PART NUMBER, & WEIGHT

Pipe / Tubing		Material	Thick-ness	15°		30°		45°		60°		90°	
Nom. Size	O.D.			Part Number	WT	Part Number	WT	Part Number	WT	Part Number	WT	Part Number	WT
1 1/2	1 7/8	Steel	.0598			40622D	.4	40622C	.45	40622B	.45	40622A	.6
		Stainless	.0598			S40622D	.4	S40622C	.45	S40622B	.5	S40622A	.6
		316 SS	.0598			SS40622D	.4	SS40622C	.45	SS40622B	.5	SS40622A	.6
2	2 3/8	Steel	.0598	40113F	.4	40113D	.5	40113C	.6	40113B	.7	40113A	.9
		Stainless	.0598	S40173F	.4	S40173D	.5	S40173C	.6	S40173B	.7	S40173A	.9
		316 SS	.0598	SS40123F	.4	SS40123D	.5	SS40123C	.6	SS40123B	.7	SS40123A	.9
		Aluminum	.125	40126F	.3	40126D	.4	40126C	.5	40126B	.6	40126A	.7
2 1/2	2 3/8	Steel	.0598	40231F	.5	40231D	.7	40231C	.8	40231B	1.0	40231A	1.3
		Stainless	.0598	S40248F	.5	S40248D	.7	S40248C	.8	S40248B	1.0	S40248A	1.3
		316 SS	.0598	SS40249F	.5	SS40249D	.7	SS40249C	.8	SS40249B	1.0	SS40249A	1.3
		Aluminum	.125	40564F	.4	40564D	.5	40564C	.6	40564B	.8	40564A	1.0
3	3 1/2	Steel	.0598	40090F	.7	40090D	.9	40090C	1.1	40090B	1.4	40090A	1.7
		Stainless	.0598	S40090F	.7	S40090D	.9	S40090C	1.1	S40090B	1.4	S40090A	1.7
		316 SS	.0598	SS40090F	.7	SS40090D	.9	SS40090C	1.1	SS40090B	1.4	SS40090A	1.7
		Aluminum	.125	40111F	.6	40111D	.7	40111C	.88	40111B	1.1	40111A	1.4
4	4 1/2	Steel	.0598	40112F	1.0	40112D	1.3	40112C	1.7	40112B	2.1	40112A	2.8
		Stainless	.0598	S40175F	1.0	S40175D	1.3	S40175C	1.7	S40175B	2.1	S40175A	2.8
		316 SS	.0598	SS40125F	1.0	SS40125D	1.3	SS40125C	1.7	SS40125B	2.1	SS40125A	2.8
		Aluminum	.125	40127F	.8	40127D	1.0	40127C	1.5	40127B	1.9	40127A	2.2
6	6 5/8	Steel	.0747	40199F	2.8	40199D	3.6	40199C	4.8	40199B	5.9	40199A	7.8
		Stainless	.0747	S40199F	2.8	S40199D	3.6	S40199C	4.8	S40199B	5.9	S40199A	7.8
		316 SS	.0747	SS40199F	2.8	SS40199D	3.6	S40199C	4.8	SS40199B	5.9	SS40199A	7.8
		Aluminum	.125	40327F	2.2	40327D	2.8	40327C	3.8	40327B	4.6	40327A	4.2

DIMENSIONS

Size	R	A(I.D.)	B	D	E	F	G
1 1/2	2 1/4	1 29/32		19/32	7/8	1 1/8	2 1/4
2	3	2 13/32	13/32	13/16	1 1/4	1 3/4	3
2 1/2	3 3/4	2 29/32	1/2	1	1 1 9/16	2 5/32	3 3/4
3	4 1/2	3 17/32	19/32	1 3/16	1 7/8	2 19/32	4 1/2
4	6	4 17/32	25/32	1 19/32	2 1/2	3 15/32	6
6	9	6 21/32	1 3/16	2 13/32	3 3/4	5 3/16	9

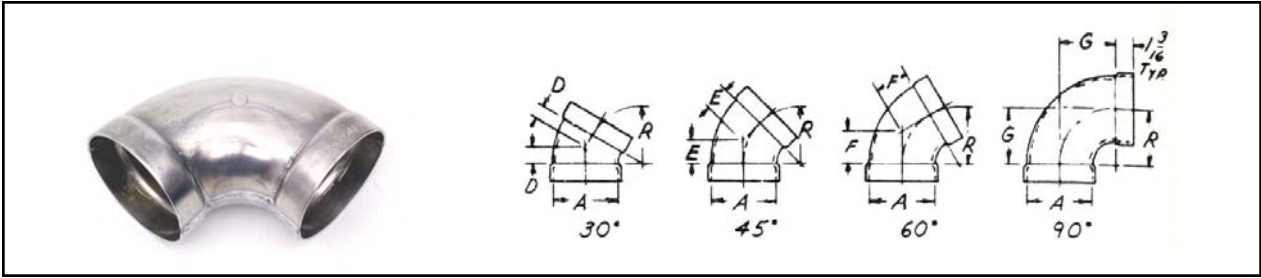
1. Long radius and greater flow insure faster delivery.
2. Belled ends permit faster fitting and welding.
3. Lightweight and strong; made from metal stampings longitudinally butt-welded (not edge-welded) for greater strength.
4. Where space prohibits use of Long Radius Belled Bends, use Short Radius Belled Bends



Allegheny Coupling Company
 P.O. Box 708
 419 W. Third Ave.
 Warren PA, 16365

Phone: 814-723-8150
 Fax: 814-723-8400
 Web: <http://www.alleghenycoupling.com>

Short Radius Belled Bends



DESCRIPTION, PART NUMBER, & WEIGHT

Pipe / Tubing		Material	Thick-ness	30°		45°		60°		90°	
Nom. Size	O.D.			Part Number	WT	Part Number	WT	Part Number	WT	Part Number	WT
2	2 3/8	Steel	.0598	40262D	.3	40262C	.4	40262B	.5	40262A	.75
		Stainless	.0598	S40684D	.3	S40684C	.4	S40684B	.5	S40684A	.75
		316 SS	.0598	SS40754D	.3	SS40754C	.4	SS40754B	.5	SS40754A	.75
		Aluminum	.125	40634D	.25	40634C	.3	40634B	.45	40634A	.63
2 1/2	2 3/8	Steel	.0598	40864D	.5	40864C	.6	40864B	.8	40864A	1.0
		Stainless	.0598	S40899D	.5	S40899C	.6	S40899B	.8	S40899A	1.0
		316 SS	.0598	SS40982D	.5	SS40982C	.6	SS40982B	.8	SS40982A	1.0
3	3 1/2	Steel	.0598	40263D	.7	40263C	.9	40263B	1.2	40263A	1.4
		Stainless	.0598	S40539D	.7	S40539C	.9	S40539B	1.2	S40539A	1.4
		316 SS	.0598	SS40666D	.7	SS40666C	.9	SS40666B	1.2	SS40666A	1.4
		Aluminum	.125	40633D	.6	40633C	.75	40633B	1.0	40633A	1.0
4	4 1/2	Steel	.0598	40264D	1.2	40264C	1.3	40264B	1.6	40264A	2.3
		Stainless	.0598	S40355D	1.2	S40355C	1.3	S40355B	1.6	S40355A	2.3
		316 SS	.0598	SS40614D	1.2	SS40614C	1.3	SS40614B	1.6	SS40614A	2.3
		Aluminum	.125	40591D	.9	40591C	1.0	40591B	1.3	40591A	1.6
6	6 5/8	Steel	.0747	40613D	2.4	40613C	3.5	40613B	4.4	40613A	5.7
		Stainless	.0747	S40613D	2.4	S40613C	3.5	S40613B	4.4	S40613A	5.7
		316 SS	.0747	SS40613D	2.4	SS40613C	3.5	SS40613B	4.4	SS40613A	5.7
		Aluminum	.125	40821D	2.2	40821C	2.8	40821B	3.4	40821A	3.0

DIMENSIONS

Size	R	A(I.D.)	D	E	F	G
2	2	2 13/32	17/32	13/16	1 5/32	2
2 1/2	2 1/2	2 29/32	5/8	1 1/8	1 1/4	2 1/2
3	3	3 17/32	13/16	1 1/4	1 3/4	3
4	4	4 17/32	1 1/32	1 21/32	2 5/16	4
6	6	6 21/32	1 7/16	2 5/16	3 3/16	6

SPECIFICATIONS

1. For use where space prohibits use of Long Radius Belled Bends.
2. Belled ends permit faster fitting and welding.
3. Lightweight and strong; made from metal stampings longitudinally butt-welded (not edge-welded) for greater strength.
4. Where space prohibits use of Long Radius Belled Bends, use Short Radius Belled Bends



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